

OTTOCOLL®**P 86****Technical Datasheet****Characteristics:**

- 1-component adhesive based on polyurethane
- Excellent adhesion on metals
- Long skin-formation
- Fills cavities optimally foaming slightly
- Tensile strength after 7 days - approx. 14.000 N (ift-test certificate)

Fields of application:

- General bonding in metal construction
- Weathering resistant bonding of corner connections on metal windows, doors and façades as well as conservatories
- Bonding of modified wood

Standards and tests:

- Tensile strength tested by the ift Rosenheim, Germany (institute for window techniques)
- According to the requirements of DIN EN 204-D4 to weathering resistant bondings of wood and derived wood products
- According to the requirements of DIN EN 14257 (WATT 91) to temperature-resistant bondings of wood and derived wood products
- Expertise about the use of OTTOCOLL® P 86 translucent for bonding modified wood (Georg-August-University Göttingen, Germany)

Important information:

Before applying the adhesive / sealant the user has to ensure that the materials in the area of contact (solid, liquid and gaseous) are compatible with the adhesive / sealant and do not damage or alter (e. g. discolour) them. As for the materials that will be used at a later stage in the surrounding area of the adhesive / sealant the user has to clarify beforehand that the substances of content or evaporations do not lead to an impairment or alteration (e. g. discolouration) of the adhesive / sealant. In case of doubt the user should consult the respective manufacturer of the material.

For adhesion in external areas with impact of humidity and/or uv-radiation in external areas we recommend the use of hybrid-adhesives such as OTTOCOLL® M 500, OTTOCOLL® AllFlex, OTTOCOLL® M 590 or OTTOCOLL® M 570. This excludes weathering-stressed adhesion of wood and wood derived timber products with subsequent protective coating according to DIN EN 204 D 4. Paints, lacquers, plastics and any other coatings must be compatible to the adhesive/sealant.

Clean the tools, e.g. spatula, with OTTO Cleaner MP before the adhesive has cured.

The cured adhesive can only be removed mechanically.

In case of UV-radiation stress discolourations may occur.

Not suitable for the bonding of glass, polyethylene (PE), polypropylene (PP), polyamide (PA), polyfluoroethylene (PTFE), bituminous, waxy or oily substrates or similar.

Technical properties:

| | |
|---|--|
| Open time | approx. 20 minutes |
| Processing temperature | +5 °C up to +35 °C |
| Viscosity (23 °C) | stable, pasty |
| Density at 23 °C, coloured | approx. 1,45 g/cm ³ |
| Density at 23 °C, translucent | approx. 1,15 g/cm ³ |
| Temperature resistance | -30 °C up to +80 °C, temporarily +100 °C |
| Tensile strength of corner bonding after 24 hours | approx. 5900 N (1) |
| Tensile strength of corner bonding after 7 days | approx. 14000 N (2) |



Shelf life at 23 °C / 50 % RAH in original, unopened packagings 12 months

- 1) Test sample aluminium corner joints, System WICSTYLE 50 EN, Wicona
- 2) Test sample aluminium corner joints, System WICSTYLE 50 EN, Wicona

These data are not suitable for the issuing specifications. Please contact OTTO - CHEMIE before issuing specifications.

Pretreatment:

All adherent surfaces must be clean and any contaminant such as release agents, preserving agents, grease, oil, dust, water, old adhesives or sealants and other substances which could affect adhesion, should be removed. Cleaning of non-porous substrates: Apply OTTO Cleaner T (airing time approx. 1 minute) using a clean, lint-free cotton cloth. Cleaning porous substrates: Clean surfaces with steel-wire brush e. g. or a grinding disk to remove loose particles. The adherent surfaces have to be clean, free from dust and grease as well as sustainable.

Application information:

The moisture necessary for curing can be achieved by slightly spraying with water. The adherent surfaces may be moist, but not wet. The parts should be assembled immediately if possible, at the latest however within the skin-forming time. Curing speed can be reduced by humidification and increased temperatures. Fix the substrates, which are to be bonded, until the adhesive is completely cured. Because of the variety of possible influences while processing and applying customer tests are required. Please observe the recommended shelf life which is printed on the packaging. We recommend to store our products in unopened original packagings dry (< 60 % RAH) at temperatures of +15 °C up to +25 °C. If the products are stored and / or transported at higher temperatures / air humidity for longer periods (some weeks), a diminution of durability or a change of material characteristics may arise.

Packaging:

Please see the packagings available from stock in our current General Catalogue for Building Products.

| Trading unit/Container | Packaging unit | Pieces per pallet |
|-----------------------------|----------------|-------------------|
| 310 ml cartridge | 20 | 1200 |
| 1000 ml aluminium cartridge | 6 | 240 |
| 400 ml aluminium foil bag | 20 | 900 |
| 580 ml aluminium foil bag | 20 | 600 |

Colours:

| | | | |
|-----|-------|-----|-------------|
| C01 | white | C95 | translucent |
|-----|-------|-----|-------------|

Safety precautions:

Only for commercial users. Please observe the material safety data sheet.

Disposal:

Information about disposal: Please refer to the material safety data sheet.

Warranty information:

All information in this publication is based on our current technical knowledge and experiences. However, since conditions and methods of use and application of our products are beyond our control, we suggest you to test the product before final use. Information given in this technical data sheet and explanations of OTTO - CHEMIE in connection with this technical data sheet (e. g. service description, reference to DIN regulations, etc.) is not to be seen as a warranty. Warranties require a separate written declaration of OTTO – CHEMIE to prove their validity. The characteristics stated in this data sheet define the characteristics of the article broadly and conclusively. Suggestions of use are not to be taken as confirmation of the appropriateness for the recommended intended use. We reserve the right to alter the product adjusting it according to technical progress and new developments. We are at your disposal both for inquiries as well as specific application problems. If a governmental approval or clearance is necessary for the application of our products, the user is responsible for the obtainment of such. Our recommendations do not excuse the user from the obligation to take into consideration the possibility of infringement of third parties' rights and - if necessary – resolving it. For the rest our general terms and

conditions apply, in particular regarding a possible liability for defects. If you happen to not have our general terms and conditions at hand, we will gladly send them to you upon request. You can also find them on our homepage: http://www.otto-chemie.de/englisch/unternehmen/agb/AGB-Englisch_04-05.pdf

